WELDING SERVICES

Welding are covers of 2.7 hectares, includes 10.000 square metres under the roof of production halls. We offer welded steel structures-elements for different kind of industry, for example agricultural machines, equipment structures for the construction industry, welded steel elements for infrastructure of roads and bridges, for the building and chemical industries and for power generation sectors, also offshore section.



The company has an integrated system of quality, environment and quality management in welding in accordance with EN ISO 9001, EN ISO 14001, EN ISO 3834-2, EN ISO 1090-1 (Factory Production Control), EN ISO 1090-2, -3, EXC3. All our welders have certificates in accordance

with EN ISO 9606-1 (2), EN ISO 17660-1 and EN ISO 13445, PED 68/2015.

We have the right to issue the CE mark for welded

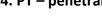


constructions in building industry.

Our company conducts welding supervision of steel structures. High qualification of employees are confirmed by IWP (International Welding Practitioner), IWI (International Welding Inspector), IWT (International Welding Technologist) and IWE (International Welding Engineer) certificates.



In addition, we have qualified personnel who are authorized to carry out NDT control: 1. VT – visual testing 2. UT – ultrasonic testing 3. MT – magnetic testing 4. PT – penetrant testing



Class 2





We offer FULL ANTI-CORROSION PROTECTION:

- wet painting
- powder painting
- HDG Hot Deep Galvanizing
- electro galvanizing

Our company has pneumatic blasting chamber with dimensions: 10x4x3.5 m and a painting and drying chamber for wet painting of 11,5 x 5,5 x 4 m.

We have painting system for all degrees of







Material thickness range:





butt weld/steel up to 100 mm - butt weld/aluminium up to 10 mm
fillet weld/steel up to 100 mm - fillet weld/aluminium up to 10 mm

Weight range up to 8000 kg.

Construction and technological office:

Thanks to a highly qualified team of engineers and using the latest computer-aided design Software (AutoCAD and Inventor), we can offer professional 2D and 3D documentation.













PROBABLY YOUR BEST WELDING PARTNER for CONSTRUCTIVE COOPERATION